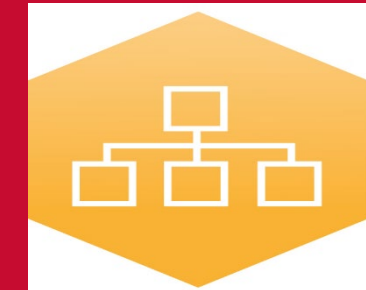


Future district heating plant integrated with sustainable hydrogen production

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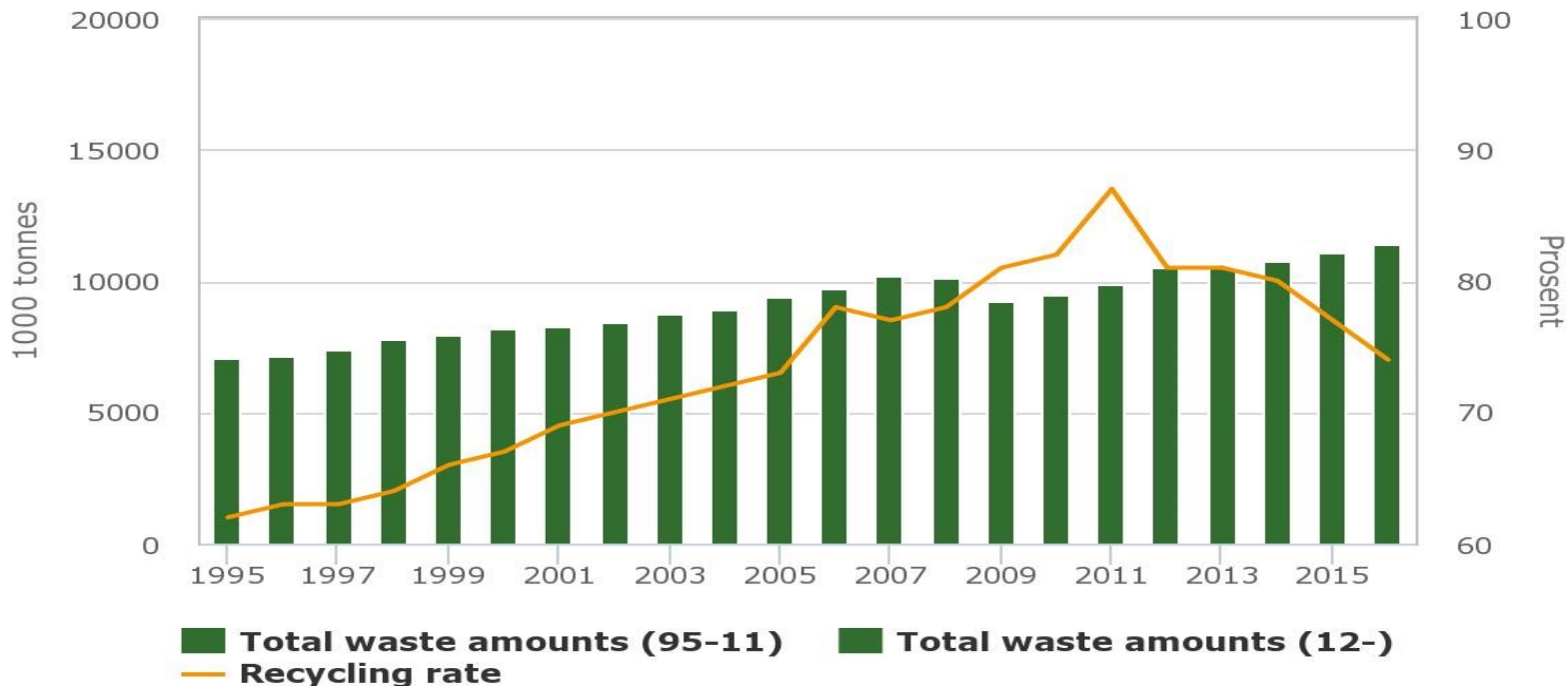
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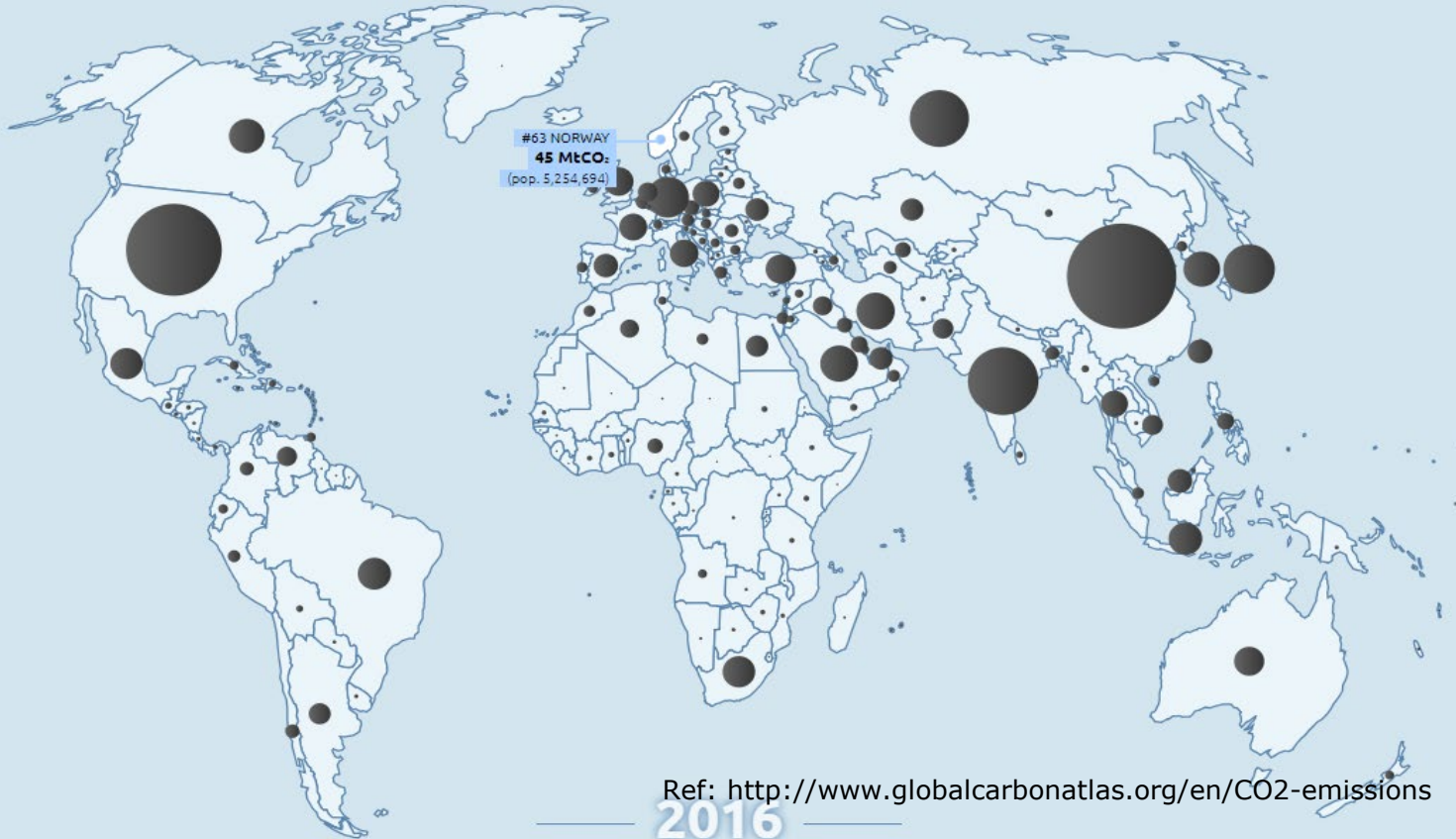
Introduction

Total waste amounts and recycling rate



Source: Statistics Norway (SSB) Licence: NLOD

Global CO₂ emissions in 2016



Norway:
0.12% (43
million tonne
CO₂)

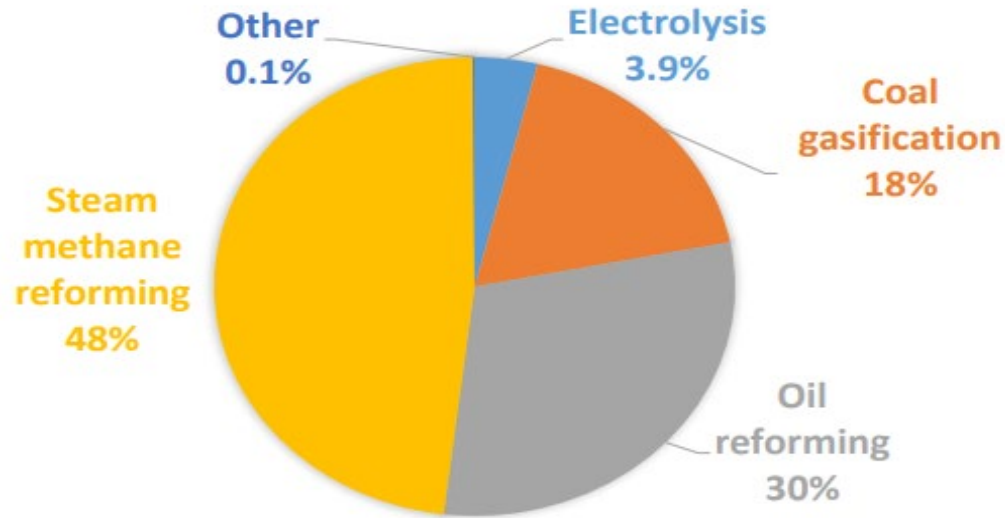
Rest of the
World:
99.88%
(36140
million tonne
CO₂)

Ref: <http://www.globalcarbonatlas.org/en/CO2-emissions>

2016

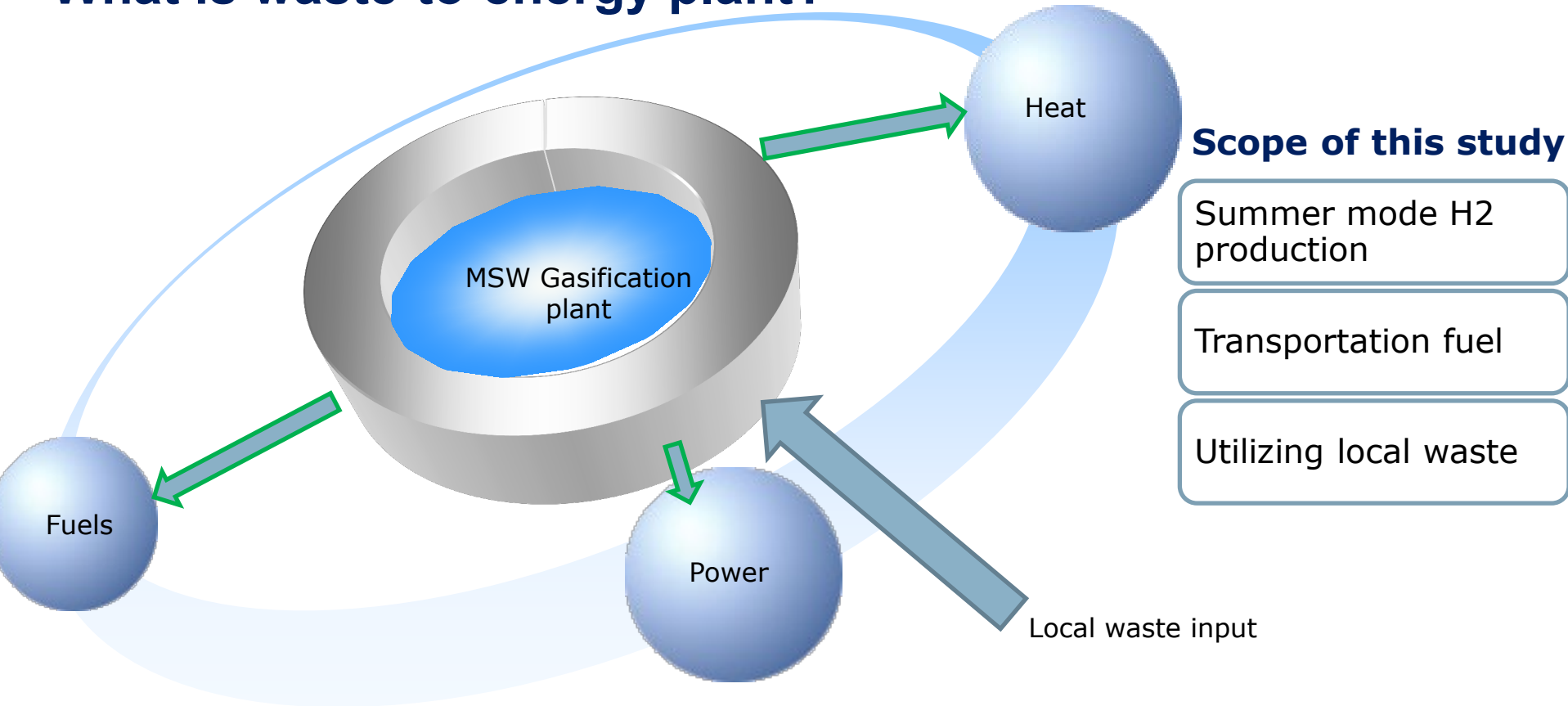
Status of Hydrogen generation

Contribution of different methods to worldwide hydrogen production.

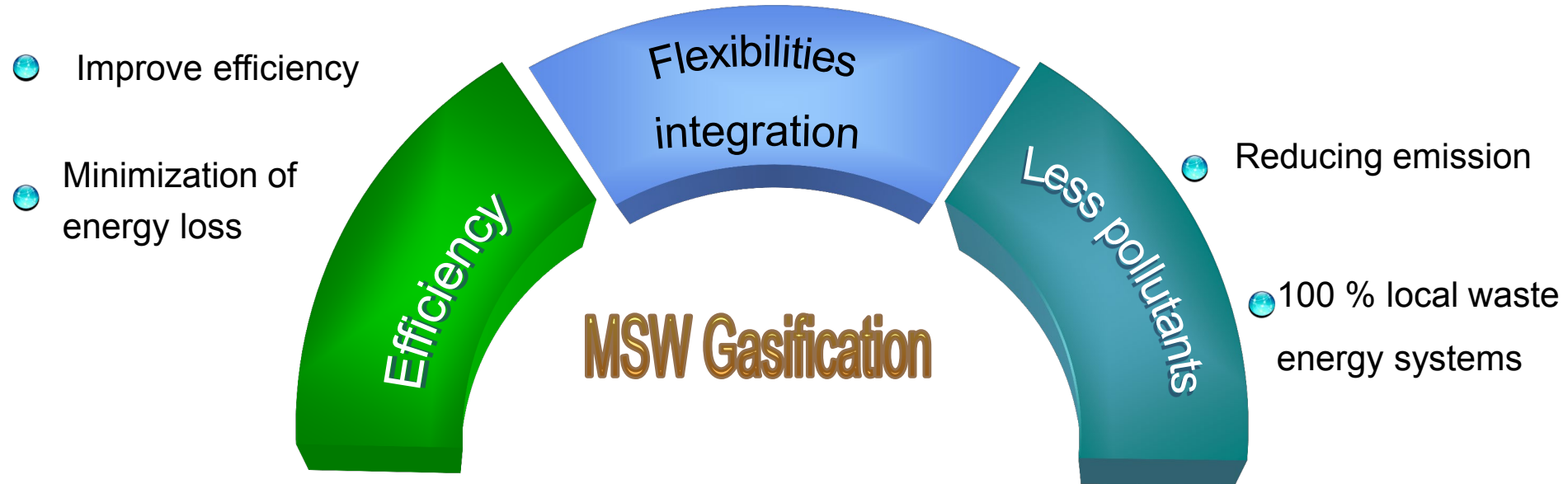


How can hydrogen be produced from local, non-fossil resources available in Southern Norway with minimum use of primary energy?

What is waste-to-energy plant?

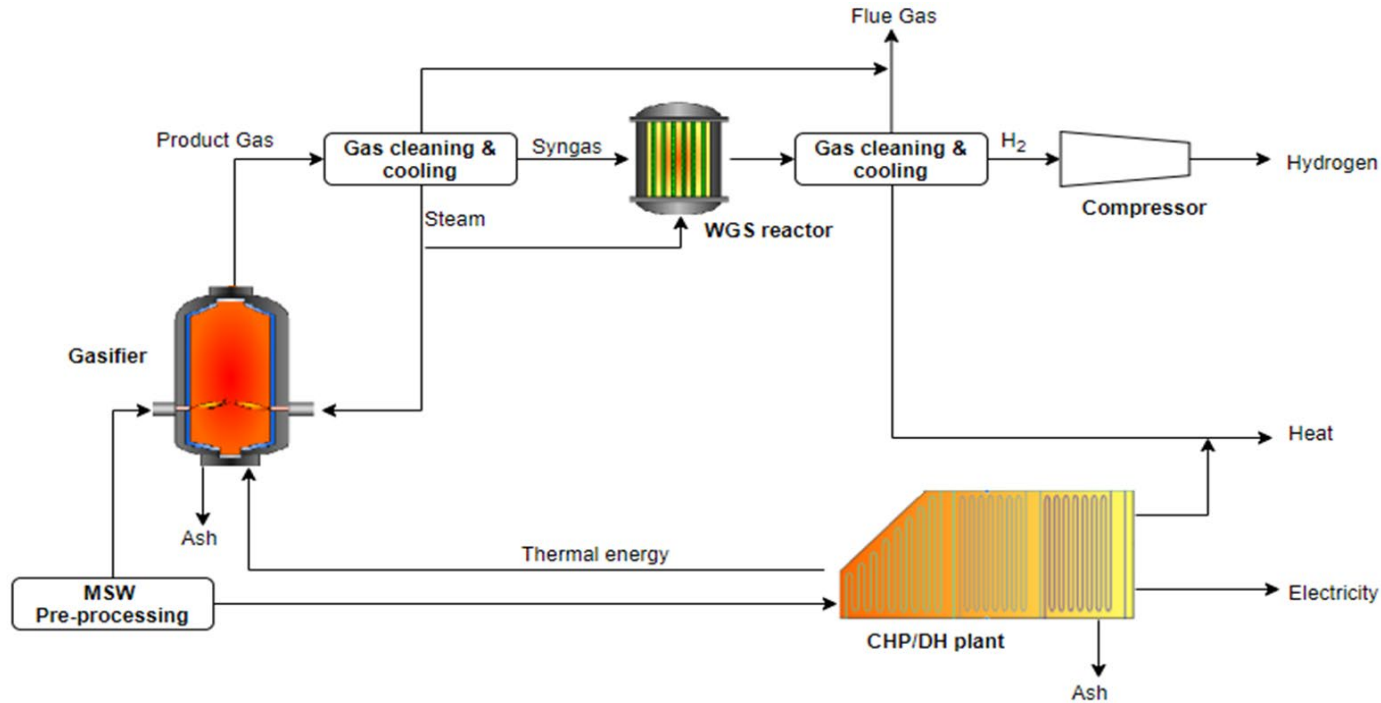


- Flexible to produce different products
 - Integrated with existing CHP/DH plants
 - Handle a diverse type of waste



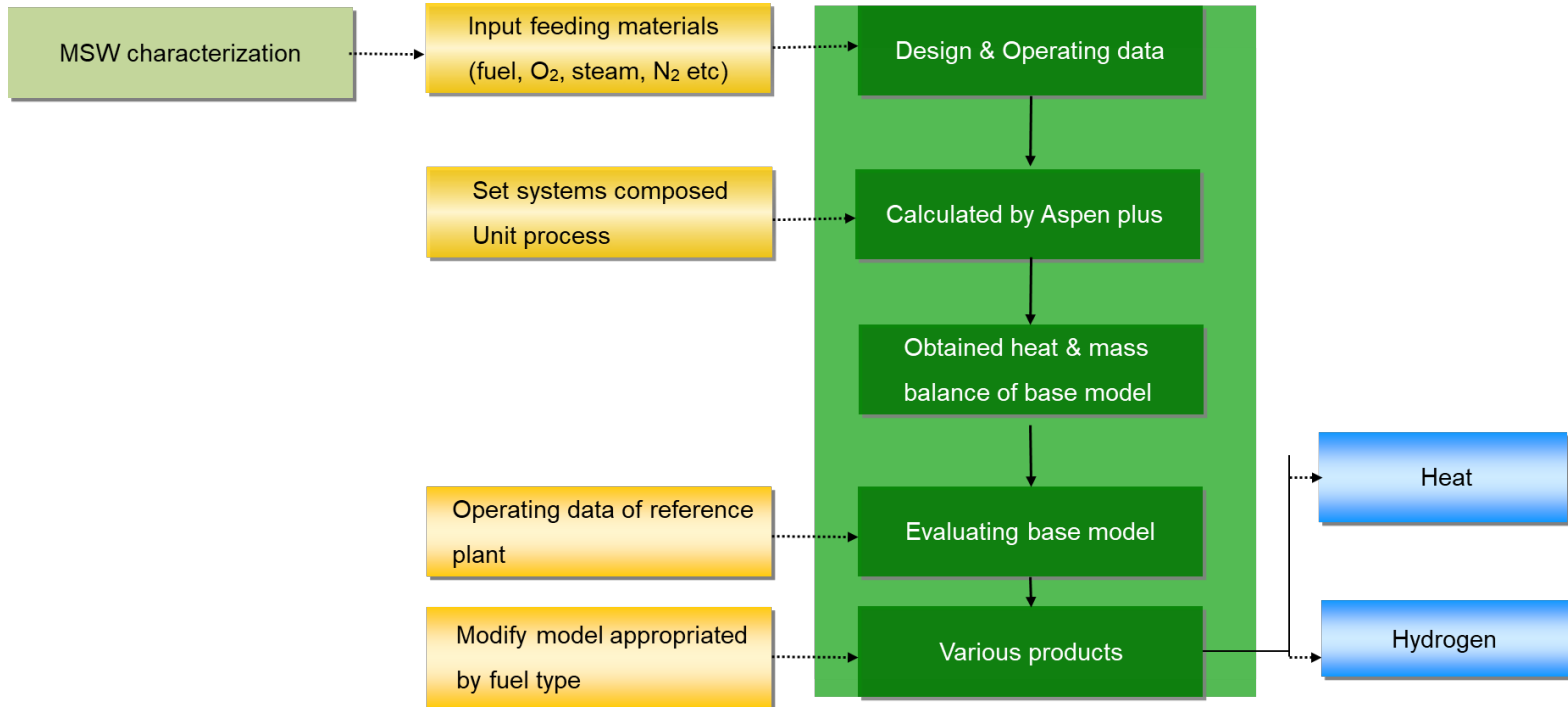
Design and simulation

Process flowsheet

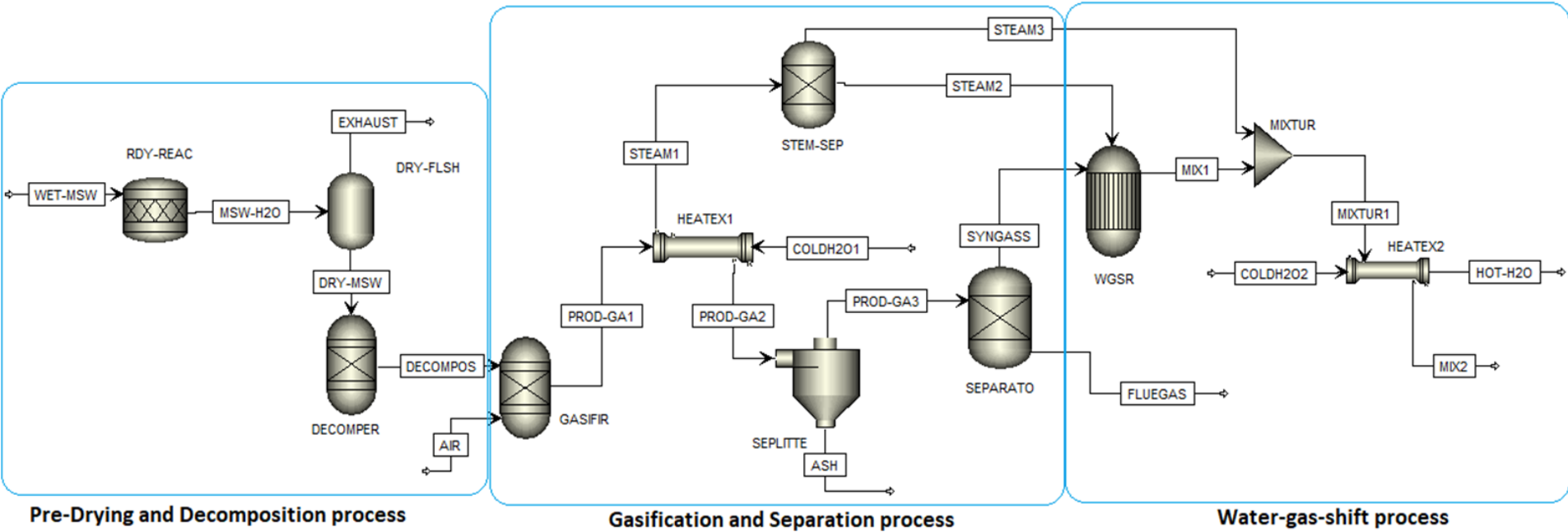


Simplified scheme of the proposed hydrogen production system in direct gasification

Design and optimization



Aspen Plus Simulations



Process flowsheet of direct gasification system with air as a gasifying agent

Results

Characterization of MSW

Proximate Analysis

Parameters	Present result	Measured [*]	Calculated [*]
Moisture (%wb)	6.3	N/A	N/A
Volatile matter (%db)	78.6	77.4	78.4
Fixed carbon (%db)	9.0	15.1	14.5
Ash (%db)	12.4	7.6	7.2

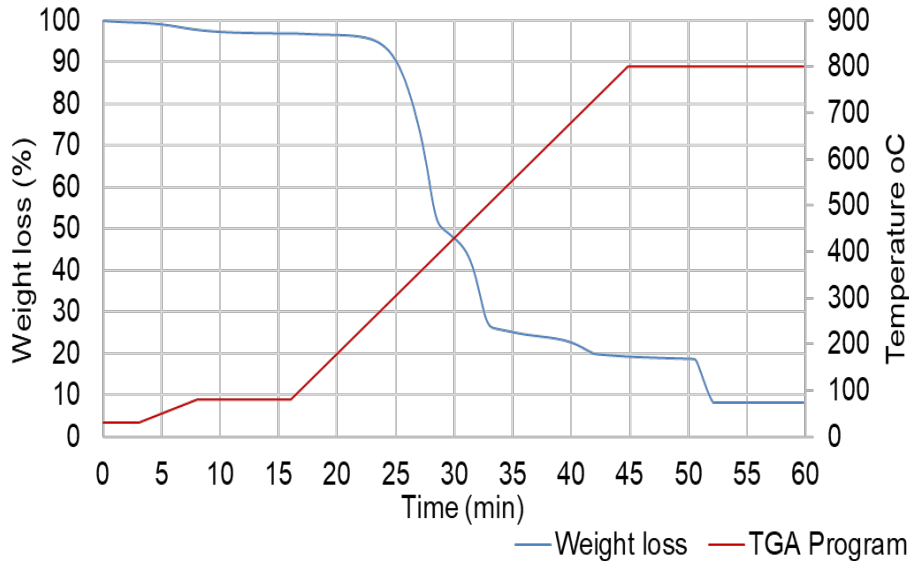
Ultimate Analysis

Element	C (%db)	H(%db)	N(%db)	O(%db)	S(%db)	Ash(%db)
Present sample	51.6	6.3	0.8	28.7	(0.2)	12.4
Measurement [*]	52.8	6.4	1.29	31	0.18	7.6

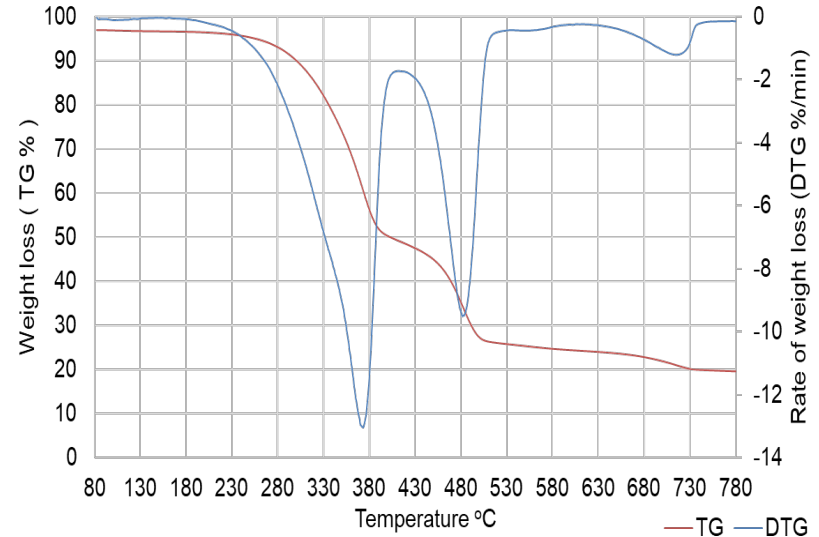
Formula	Boie	Dulong	Reed	Average
HHV _{db} (MJ/kg)	22.3	21.3	21.7	21.8
HHV_{db} from literature				
Literature	[9]	[11]	[12]	[13]
HHV _{db} (MJ/kg)	22.5	22.2	18.97	21.2

* S. S. Hla and D. Roberts, “Characterisation of chemical composition and energy content of green waste and municipal solid waste from Greater Brisbane, Australia,” *Waste Manag.*, vol. 41, pp. 12–19, Jul. 2015

Characterization of MSW

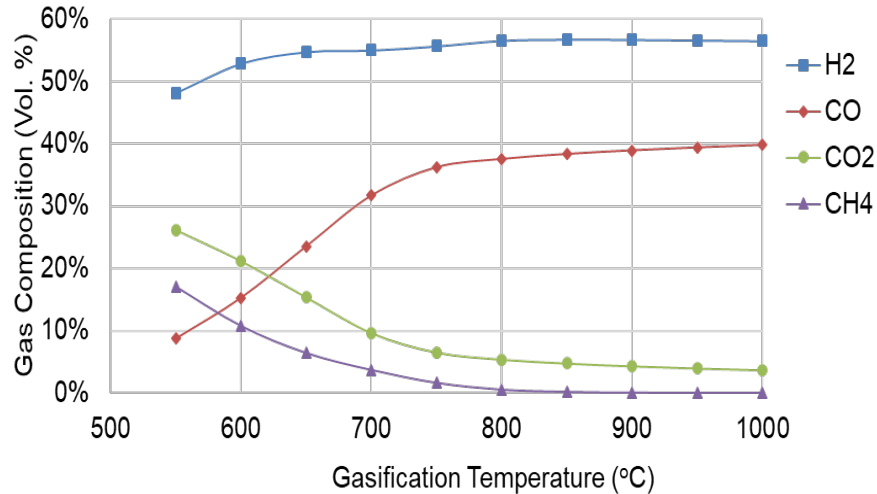


TGA weight loss characteristics of the sample

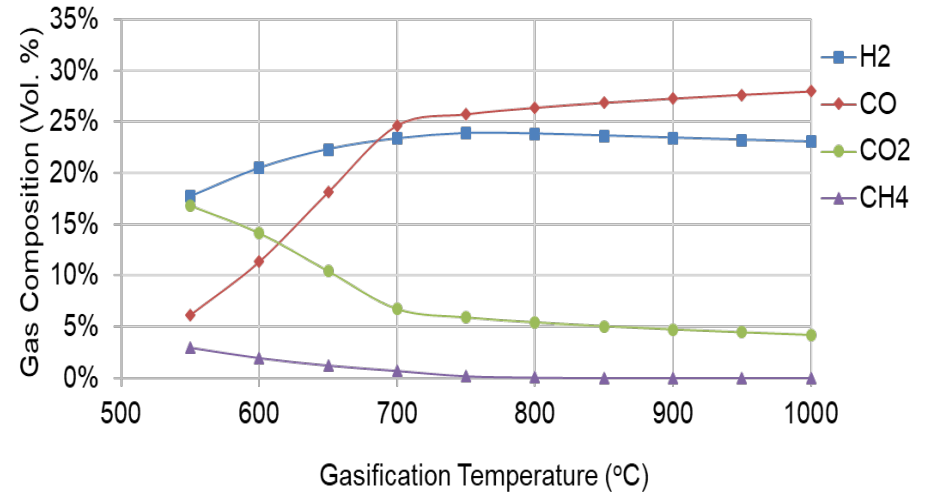


TG and DTG characteristics of the sample

Simulation Results

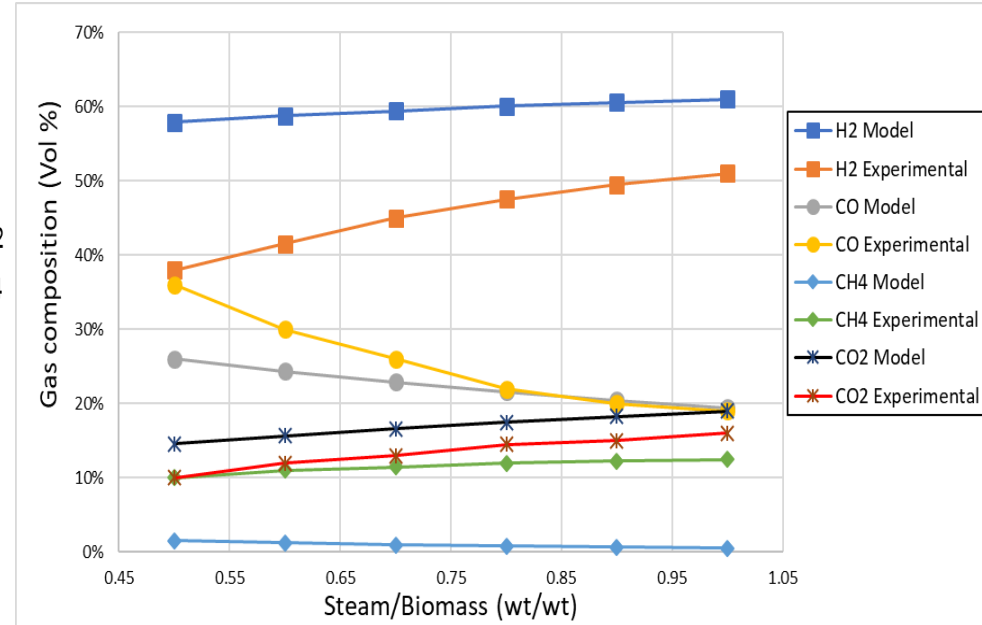
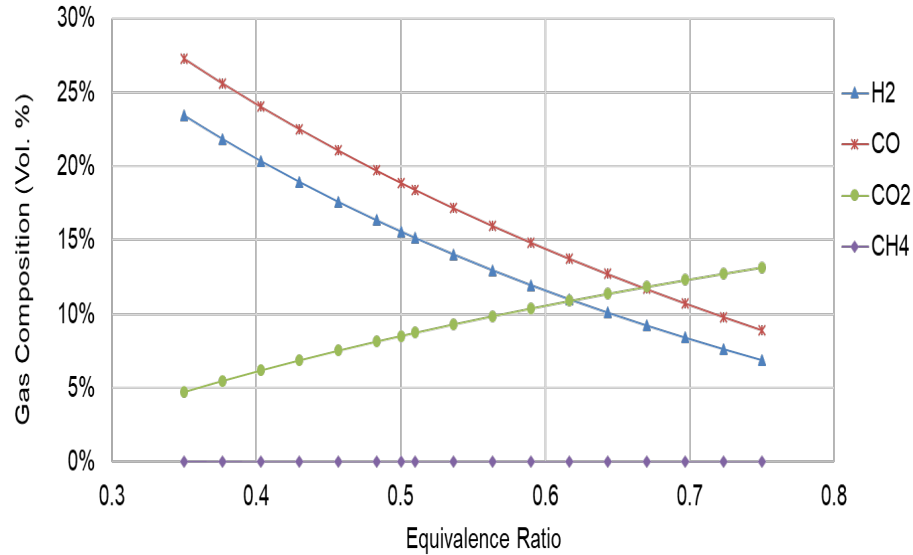


Effect of gasification temperature with steam



Effect of gasification temperature with air

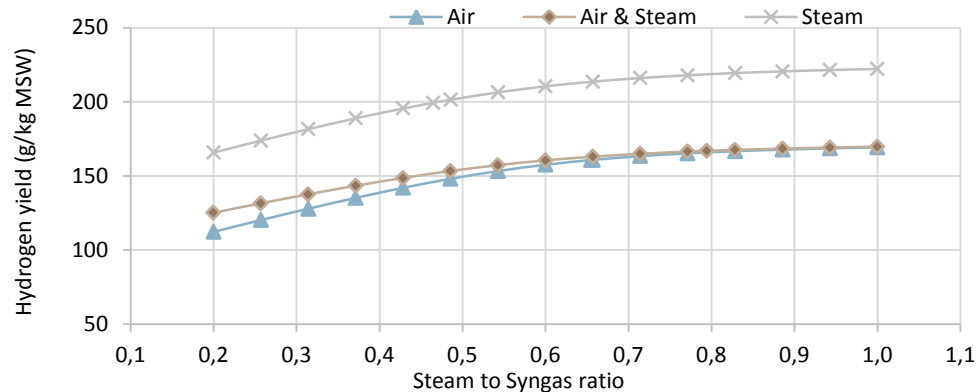
Simulation Results



S. Fremaux, S.-M. Beheshti, H. Ghassemi, and R. Shahsavan-Markadeh, "An experimental study on hydrogen-rich gas production via steam gasification of biomass in a research-scale fluidized bed," *Energy Convers. Manag.*, vol. 91, pp. 427–432, Feb. 2015

Comparison of different setups

	Gasification Reactor				WGS Reactor	
Setups	Gasification Agent	ER	Steam to MSW Ratio	Temp. (°C)	Temp. (°C)	Steam to Syngas Ratio
1	Air	0.25	-	1000	300	0.2-1
2	Air & Steam	0.25	0.5	930	300	0.2-1
3	Steam	-	0.5	1000	300	0.2-1



Conclusions

The characterization of MSW performed on the main constituents of the MSW using statistical data was well representative of the actual MSW from incineration plants.

The highest hydrogen yield potential attained out of the three setups was in the steam gasification which was 222 g H₂/kg of dry ash free MSW, representing 94% of the MSWs maximum theoretical hydrogen yield.

At optimized condition, the hydrogen and heat produced in steam gasification per one kg of MSW were 199.6g of hydrogen, and the excess thermal energy heated up 4 liters of water to 100 oC.

The indirect gasification with steam as gasifying medium showed the highest hydrogen production potential while the direct gasification was the lowest.

Takk!!

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